



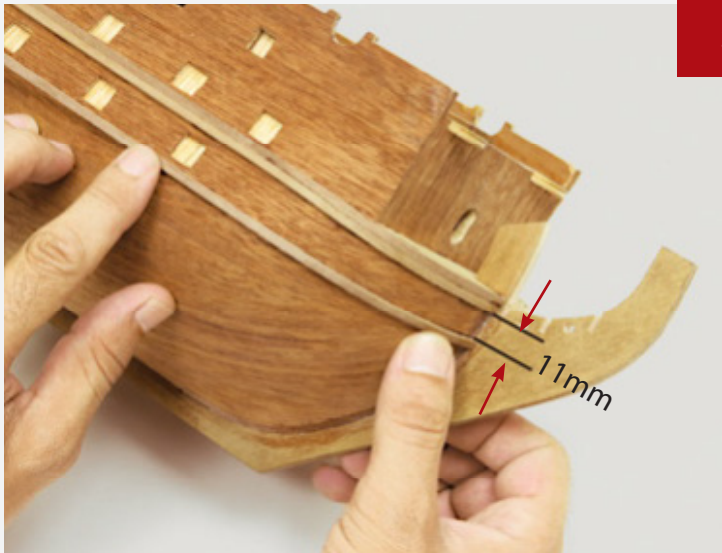
Your parts

Barrel
Cannon set
Wooden strip 2 x 3 x 300mm



Tools and equipment

PVA wood glue
Knife
Sandpaper
Brushes
Ruler
Superglue
Black and red paint
Razor saw
Black pen



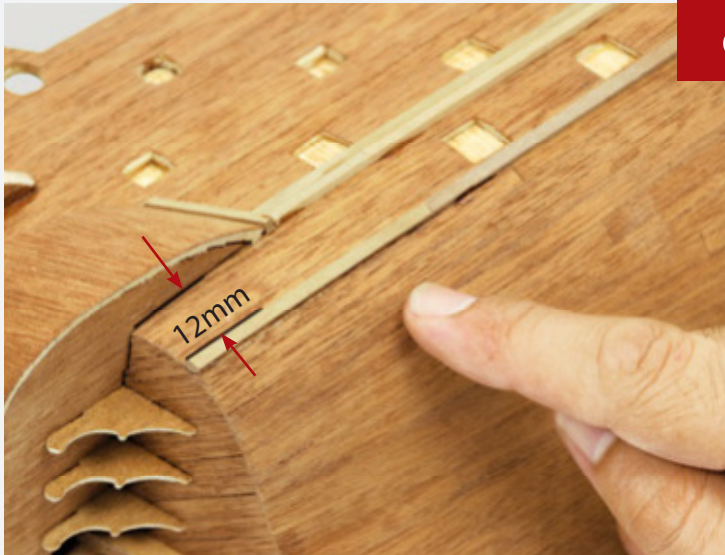
a

Glue another wooden strip, beginning at the bow, 11mm below the previously placed one, as shown.



b

Continue to plank around the bow, keeping the wooden strip 2mm below the gun ports.



c

Continue placing wooden strips along the side of the hull. When you reach the stern, make sure that there is a gap of 12mm below the stern castle.



d

Begin placing a second set of wooden strips below the first.



e

Continue along the side of the hull, gluing a wooden strip directly below the one from Step c. Repeat these two rows on the port side of the hull.



f



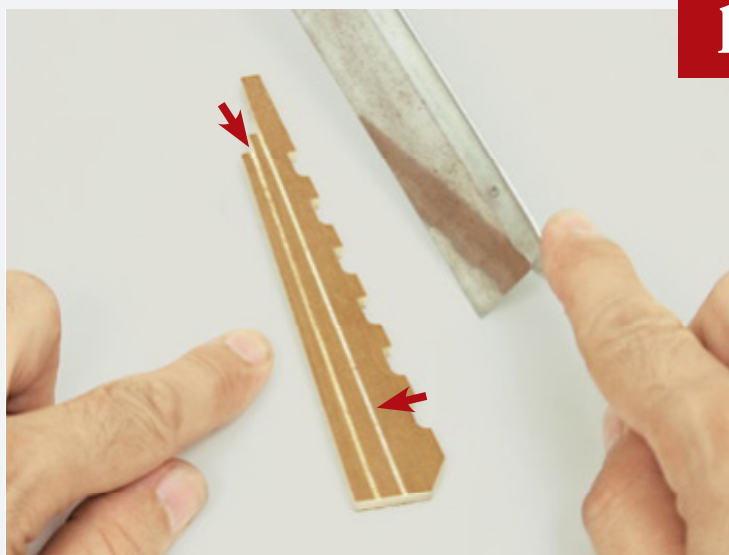
When the glue is dry, smooth the surface of the wooden strips.

g

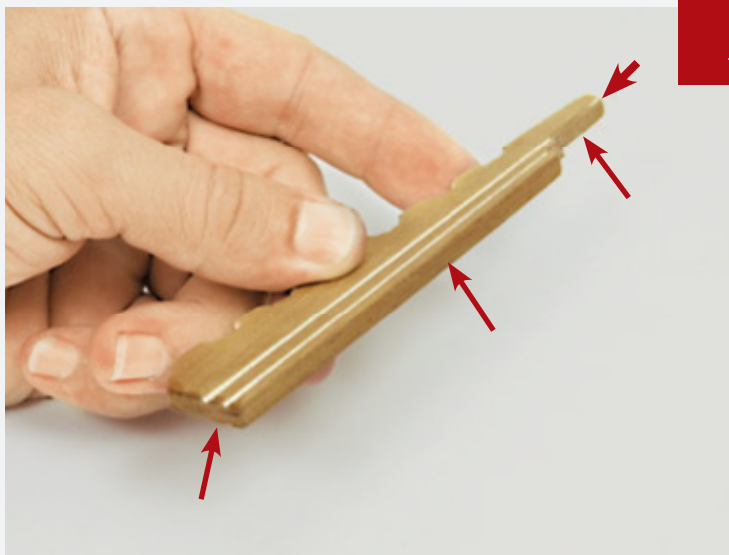


Check that the position and symmetry of the wooden strips matches on both sides of the hull.

h



As shown in the photo, score two visible lines along the outer face of the rudder.



i

Glue lengths of planks to the rear of the rudder, as highlighted by the arrows.



j

Assemble the cannon set as with previous sets and, as before, mark the bands around the barrel.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.

SAN FELIPE: Step by Step

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Your parts

Cannon set
Barrel
Wooden strips 2 x 3 x 300mm

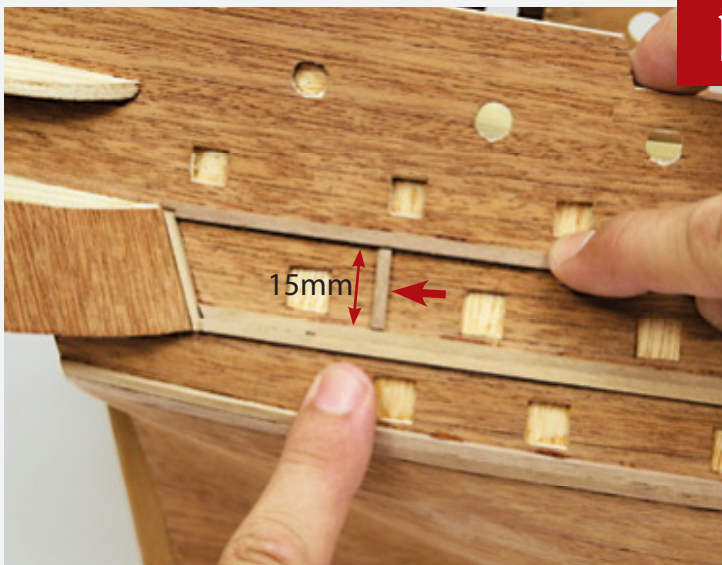
Tools and equipment

PVA wood glue	Superglue
Knife	Black and red paint
Sandpaper	Ruler
Brushes	Black pen



a

Shape the end of a wooden strip to fit flush with the stern castle, with about half the width above it, as shown in the photograph.



b

Cut a piece of 2 x 3mm wooden strip to about 15mm in length. Glue the wooden strip from the last step to the side of the hull, using the 15mm length as a spacer to keep the height accurate.



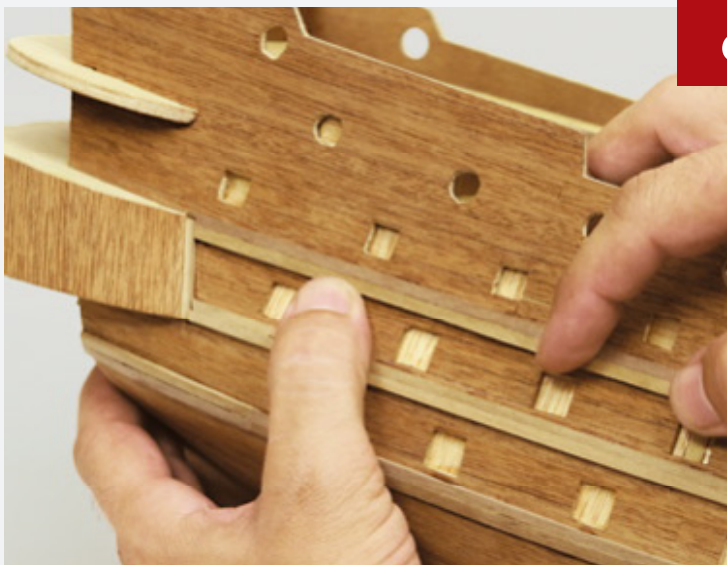
c

As you get to the end of the wooden strip, move the spacer to the end to maintain an even height.



d

Continuing along the side of the hull, glue another wooden strip into place, again using the 15mm length to maintain the height.



e

Glue another wooden strip below the one from Step a. You may have to shape the end to get it flush with the stern castle.



f

Continue along the side of the hull, gluing another wooden strip in place, flush with the one above.



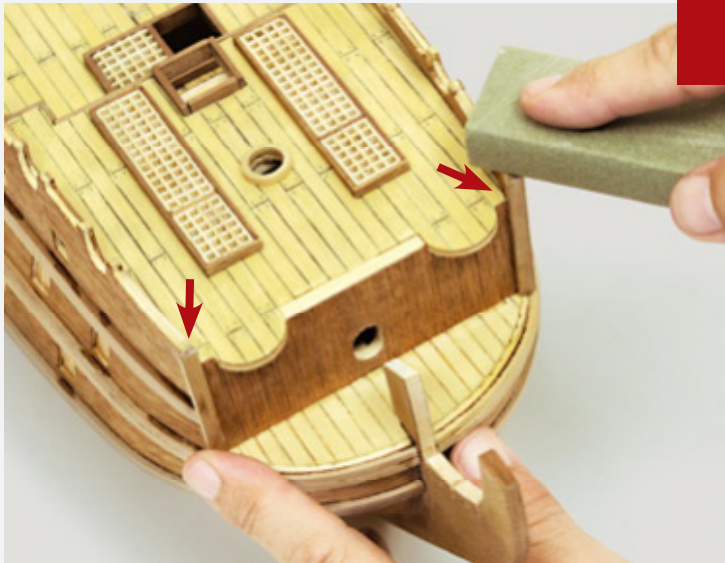
g

Smooth the surface of the two wooden strips so they are even.



h

Cut a length of 2 x 5mm wooden strip to fit at the bow, as shown.



i

Repeat these steps for the other side of the hull. Smooth the upright lengths at the bow so they are in line with the tops of the bulwarks.



j

Assemble the cannon set as with previous sets and, as before, mark the bands around the barrel.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.



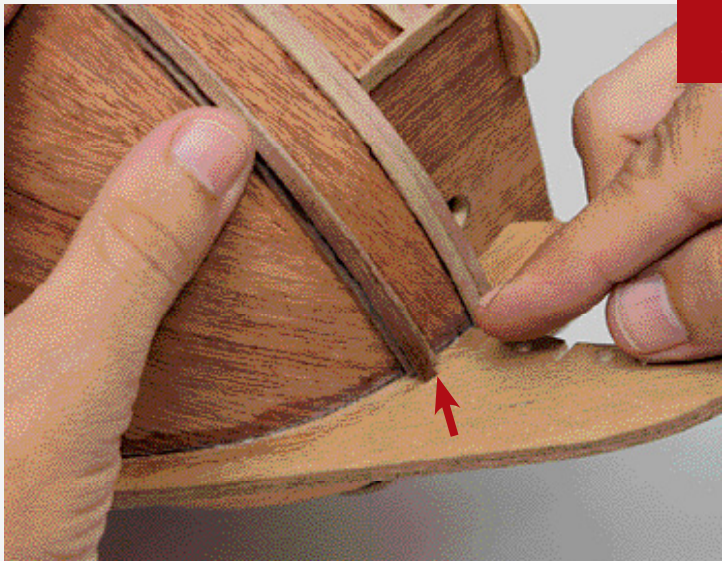
Your parts

Cannon set
Barrel
Wooden strips 2 x 3 x 300mm



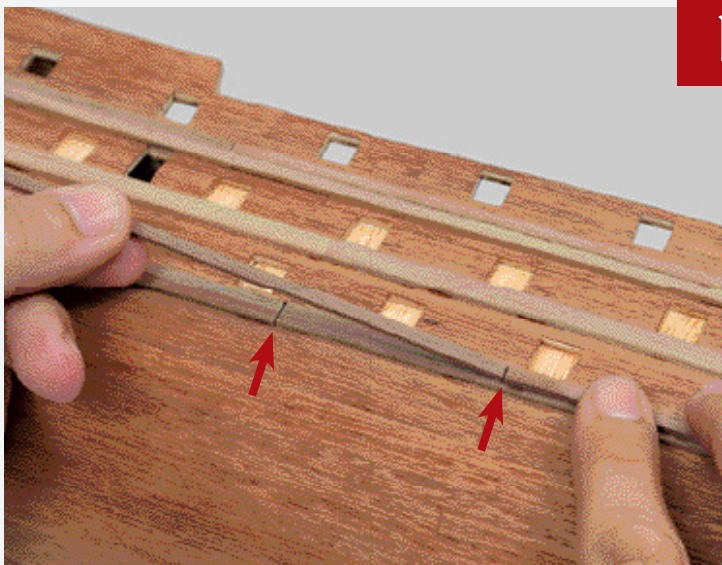
Tools and equipment

PVA wood glue	Superglue
Knife	Black and red paint
Sandpaper	Tweezers
Brushes	Black pen



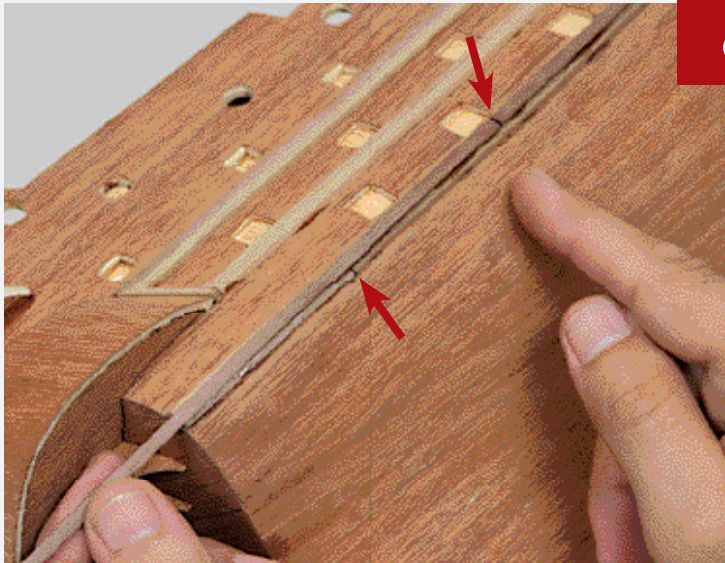
a

Cut a 2 x 3mm wooden strip to a length of 250mm and place it in the middle of the two strips, as shown.



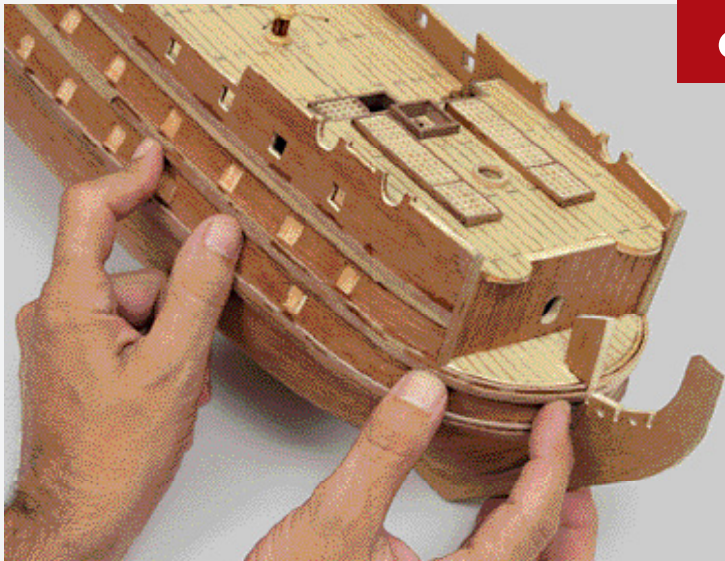
b

Glue another strip, 300mm long, next to the one from the previous step. Overlap the joins, as indicated by the arrows.



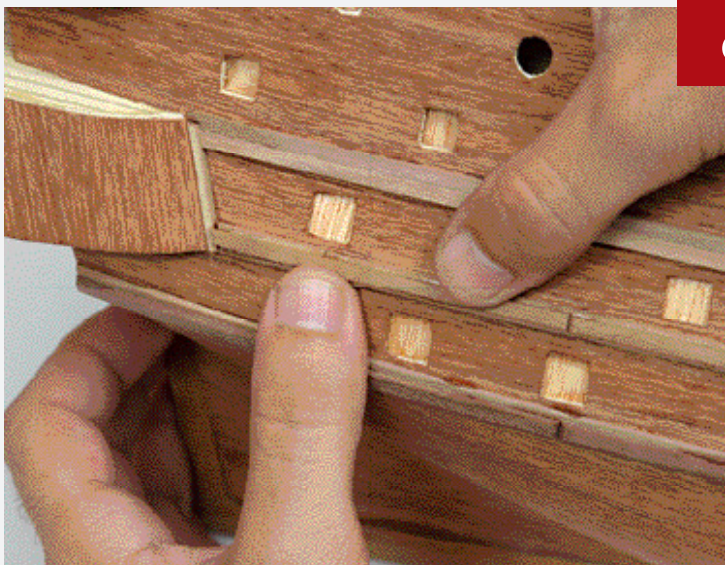
c

Complete this row with another strip, again overlapping the joins.



d

Cut another 250mm length and place it on the wooden strips the next level up.

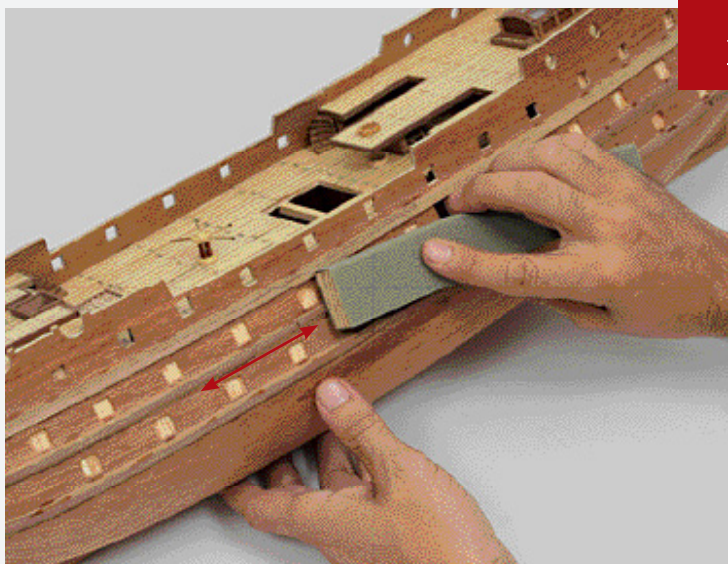


e

Continue aft with a 300mm length and then a shorter length at the stern.

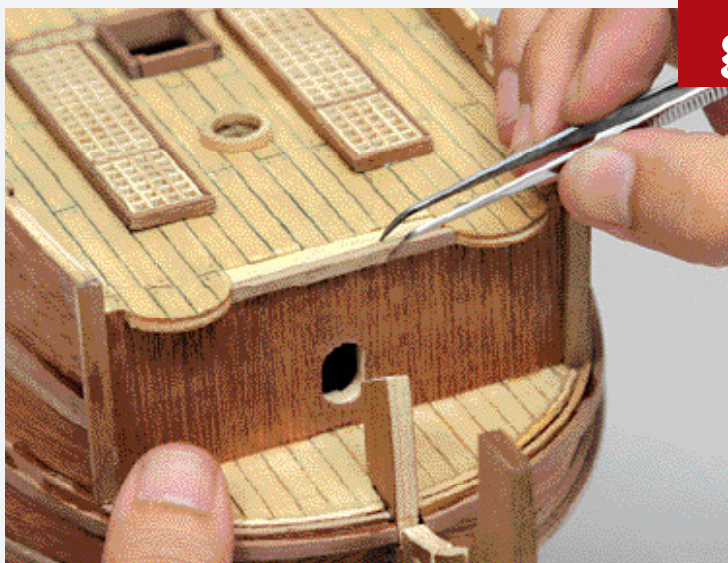
Repeat Steps a-e for the other side of the hull.





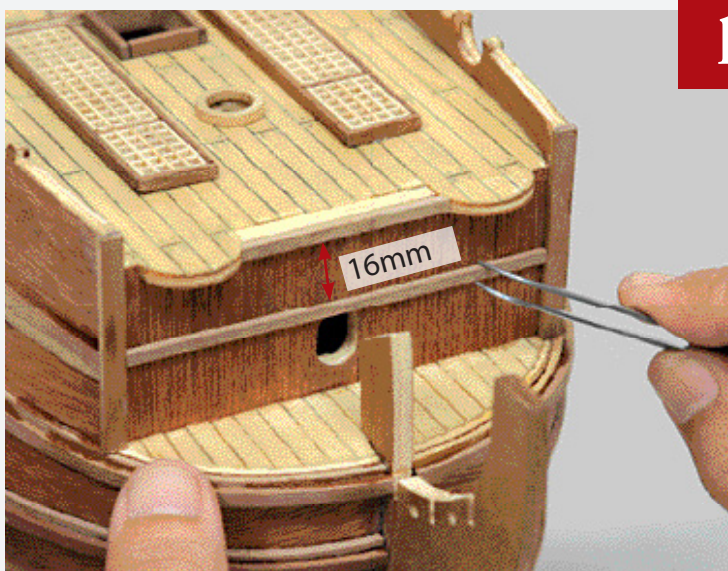
f

Smooth the surface of the wooden strips on both sides of the hull.



g

Cut a length of 2 x 3mm wooden strip to fit at the point shown, and glue it into place.



h

Cut a length of 2 x 3mm wooden strip to fit 16mm below the bottom of the wooden strip from the previous step.

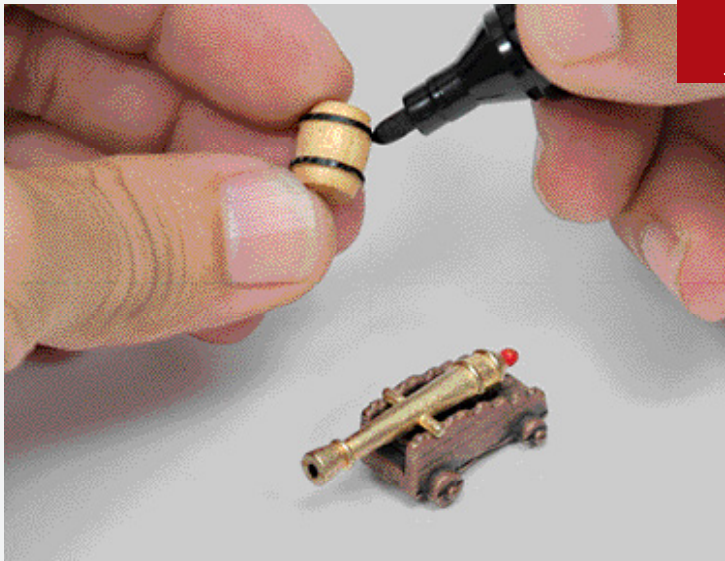
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i

Using the remaining lengths of the 2 x 3mm wooden strips, cut four lengths, two to fit either side of the bowsprit hole and a further two to fit in line and above them.



j

Assemble the cannon set as with previous sets and, as before, mark the bands around the barrel.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.



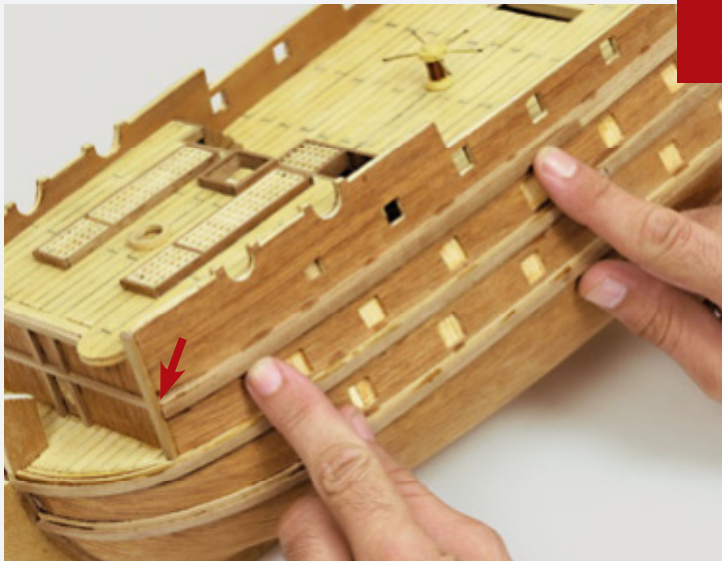
Your parts

Cannon set
Barrel
Wooden strip 2 x 3 x 300mm
Porthole decoration



Tools and equipment

PVA wood glue	Black and red paint
Knife	Tweezers
Sandpaper	Black pen
Brushes	Pencil
Superglue	



a

Cut a 2 x 3mm wooden strip to 175mm in length, and glue it along the centre of the two uppermost strips.



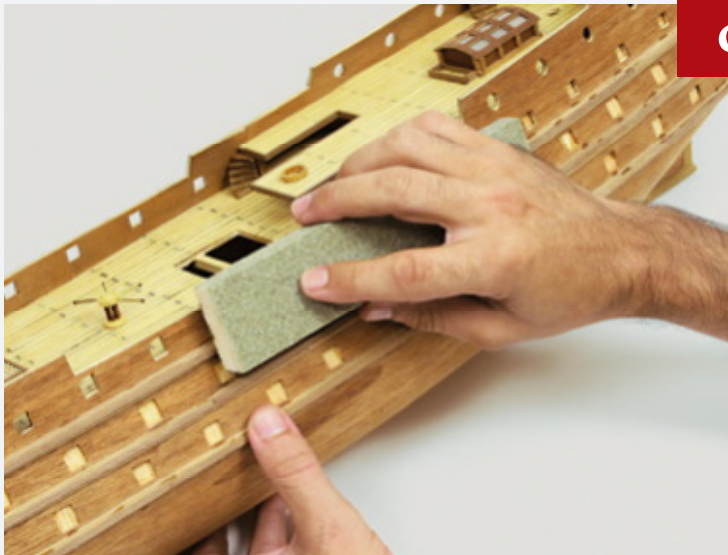
b

Glue another strip along the two uppermost strips, next to the one in the previous step.



c

Complete this row with a final length of wooden strip.



d

Sand the surface of the wooden strips to smooth them.



e

Cut three pieces of 2 x 3mm wooden strip to fit vertically between the horizontal strips, aft of the fifth gun ports from the bow.



f

Hold a wooden strip over the three lengths from the last step and make a mark on each side of it on the horizontal strips, as shown.



g

Cut away the space between each pair of marks made in the last step on each of the strips.



h

Cut a length of strip to fit in the gaps made in the last step, from the top of the bulwarks to the top of the horizontal strip fitted on Page 233.



i

When the glue is dry, smooth the surface so that the wooden strips are flush at this point. Also, round the top of the strip.



j

Assemble the cannon set as with previous sets and, as before, mark the bands around the barrel.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.