



Your parts

Dummy guns
Chain
Lower side windows

Tools and equipment

Drill/bits
Tweezers
Superglue
Ruler

Wire cutters
Black, red and
gold paint
Paintbrushes



a

If you haven't already done so, drill five holes along the hull at the points highlighted by arrows and glue a dummy gun into each.



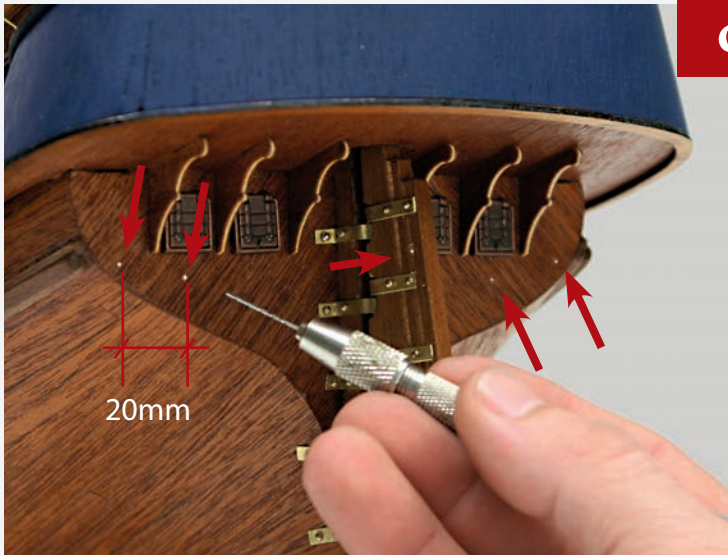
b

Drill holes in the five ports highlighted by the arrows.



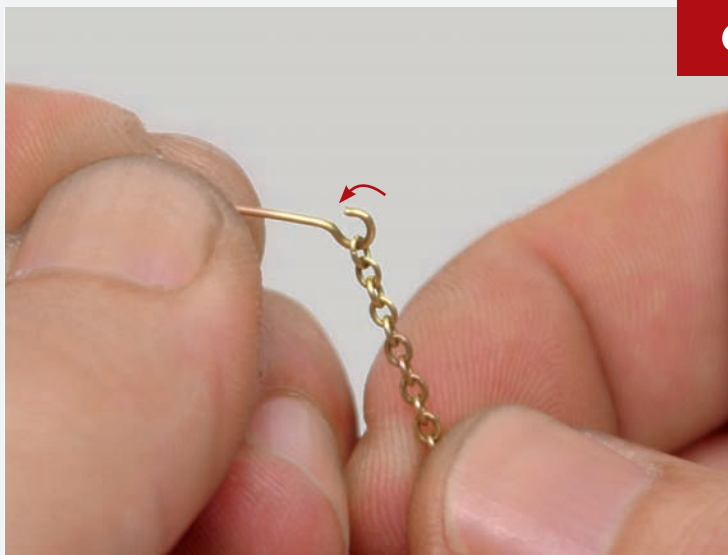
c

Glue a dummy gun into each of the five holes drilled in the previous step.



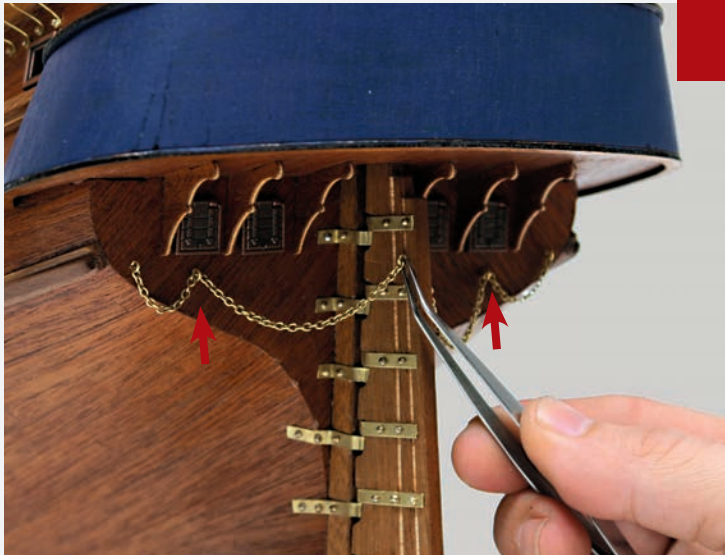
d

Drill four 0.75mm holes at the stern, as highlighted by the arrows, 20mm apart. Drill another hole, through the rudder, as highlighted by the central arrow.



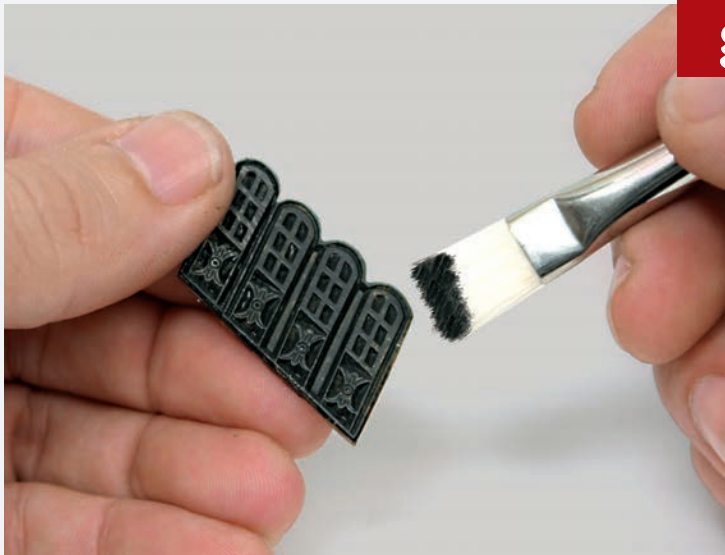
e

Cut two 80mm lengths of chain and fit an eyebolt at each end of both lengths.



f

Glue an eyebolt into each of the holes between the rudder and the outer holes (arrowed). Then glue the eyebolts at the ends of the chains into the rudder (one on each side – trim to length if necessary) and into the outer holes of the transom. Finally, hook the chains onto the eyebolts glued in the inner holes, as shown.



g

Paint the window castings with black paint.



h

Paint over the details on the window castings with gold paint, then paint the window frames with red paint.



i

Test-fit the starboard window casting (the one sloping to the left) into place. If it doesn't fit, scrape some paint away and try again, then if it still doesn't fit, file it down until it does. When it fits properly, glue it into place.



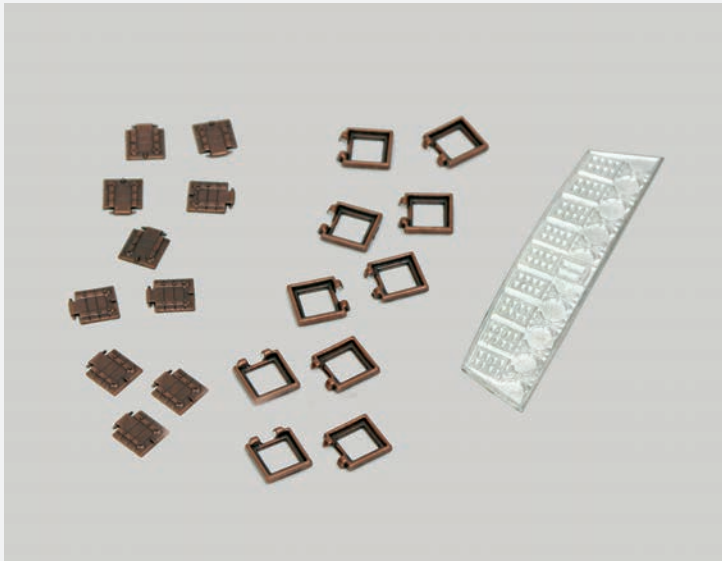
j

Then, test-fit and glue the port side window casting into place.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.



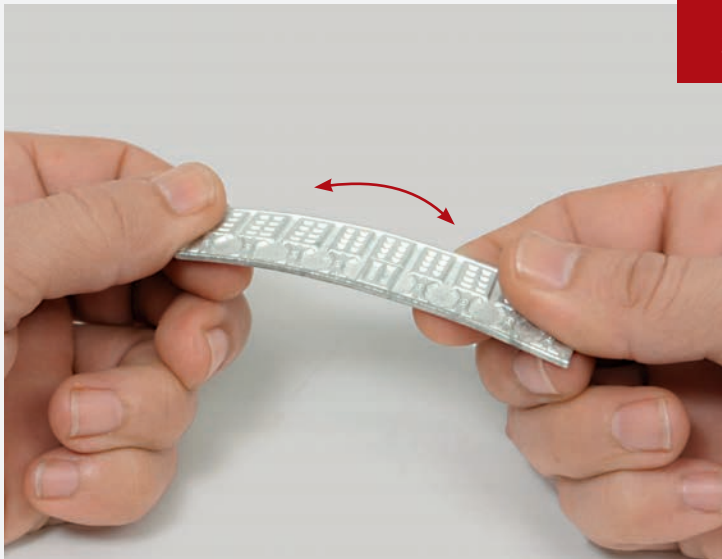
Your parts

Gun port covers
Gun port frames
Upper window casting

Tools and equipment

Drill/bits
Tweezers
Superglue
Ruler

Knife
Black, red and
gold paint
Paintbrushes



a

Bend the upper window casting slightly to match the curve of the transom, with the smooth side underneath on the inside of the curve.



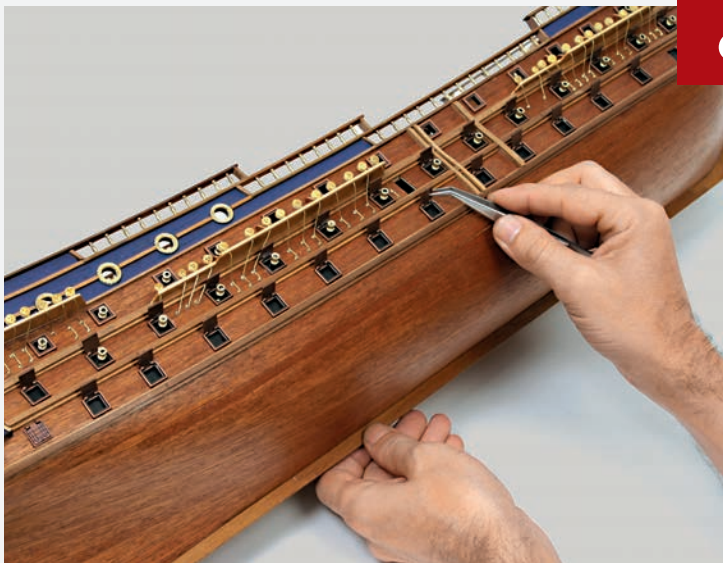
b

Paint the window casting black. Then add detail with gold and red, as you did with the previous window castings.



c

When the paint has dried, test-fit and glue the upper window casting into place on the upper stern deck.



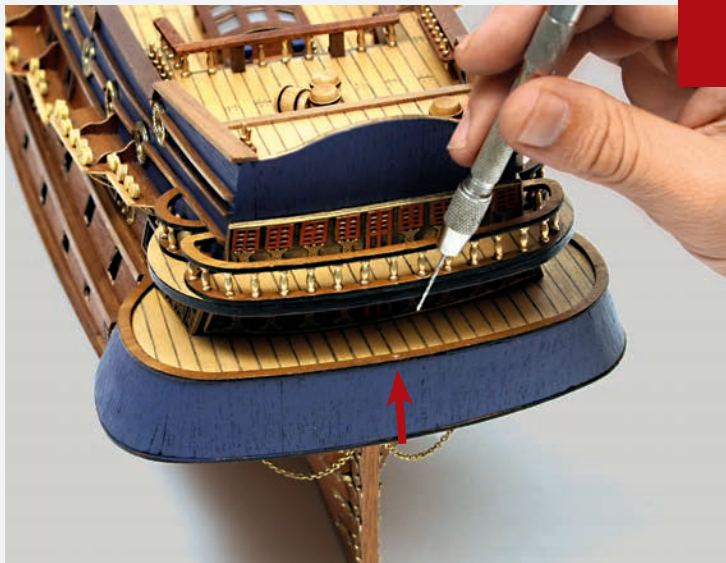
d

Assemble 10 gun port lids and frames, as with previous ones, then, glue them to the gun ports, as shown.



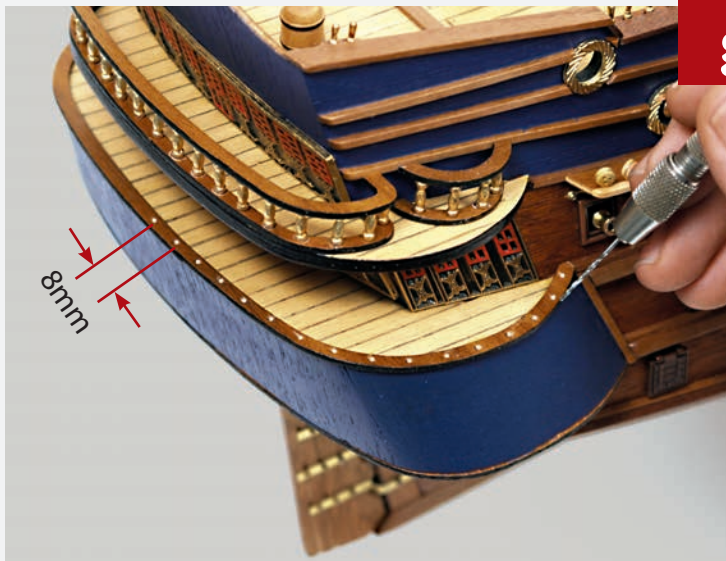
e

Remove the remaining edging from the sheet shown. Smooth and stain the edging and colour its edges black as with previous pieces.



f

Find the centre point of the edging of the lower stern deck (arrow) and drill a hole there for a column.



g

Drill another 15 holes at a distance of 8mm apart to starboard of the central hole.



h

Glue a column into each of the holes drilled in the previous step.

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i

Repeat the process in Steps g-h for the port side of the edging.



j

Glue the edging piece prepared in Step e to the tops of the columns.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.



Your parts

Side window castings x 2
Dummy guns



Tools and equipment

Drill/bits
Tweezers
Superglue

Black, red and
gold paint
Paintbrushes



a

Drill holes in the five starboard
gun ports shown.



b

Glue guns into the holes drilled in
the previous step.

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C

Continue to drill holes and glue guns into place on the starboard side. Don't glue a gun into the gun port highlighted by the arrow.



D

Drill a hole in the first port side gun port of the main deck and glue a dummy gun in place.



E

Drill a hole and glue a dummy gun in place in the lower of the two circular gun ports at the stern, as shown in the photo.



f

Paint the two side window castings black.



g

As with previous window castings, lightly paint the details with gold paint, and then paint the window frames with red.

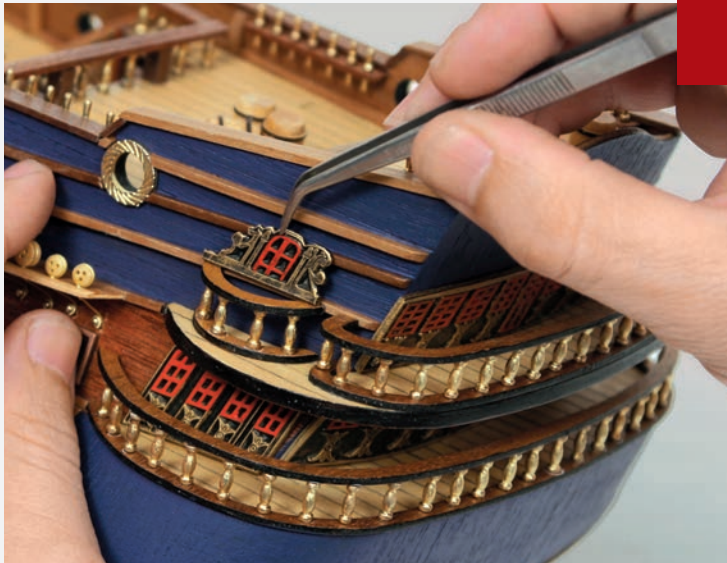


h

Glue the starboard window casting into place, as shown.

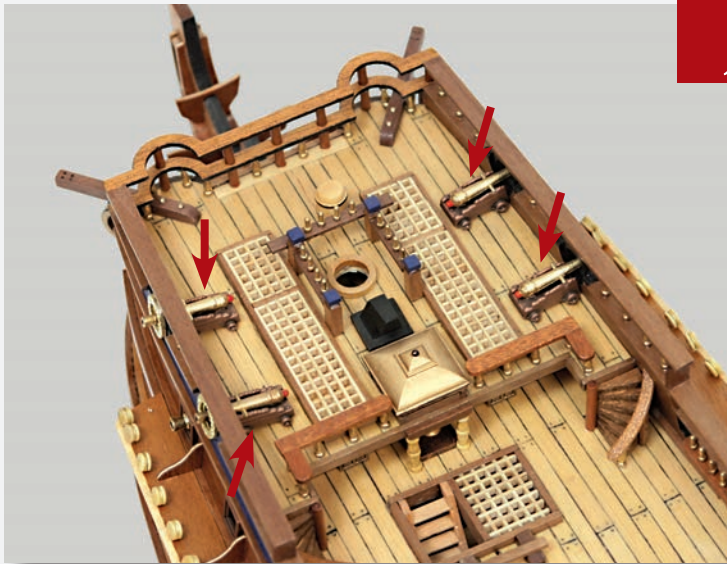
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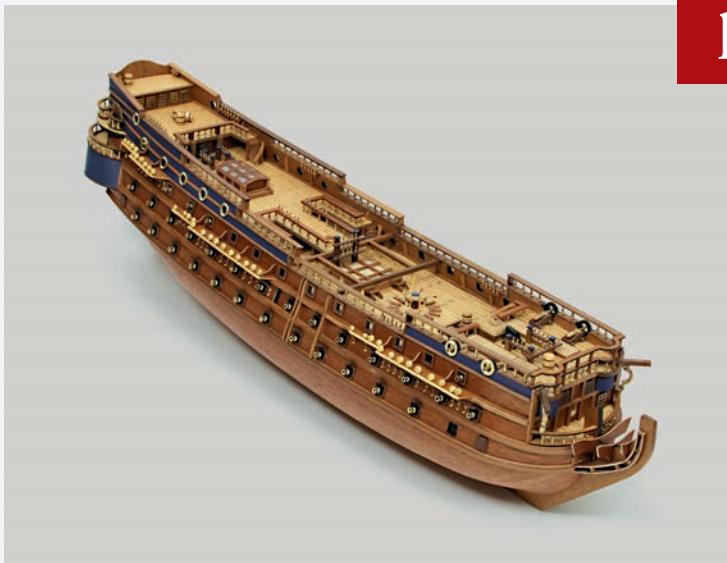
i

Glue the remaining window casting onto the port side of the hull.



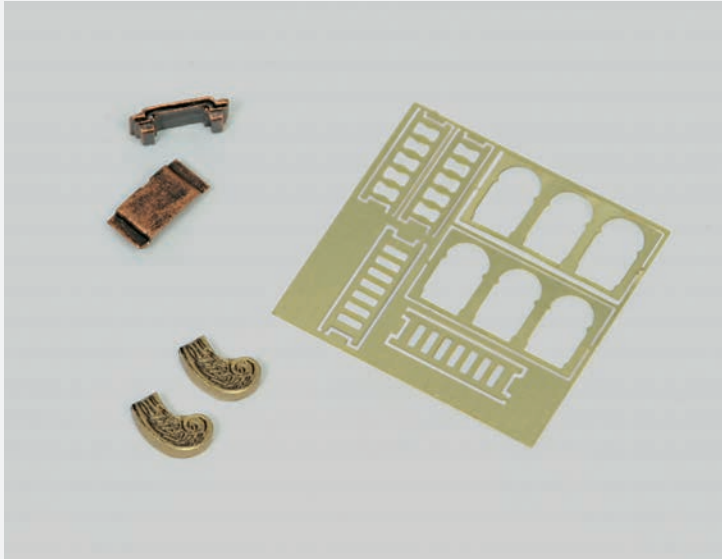
j

Glue four small assembled guns in place on the foredeck, with the barrels projecting through the circular ports in the gunwales.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.

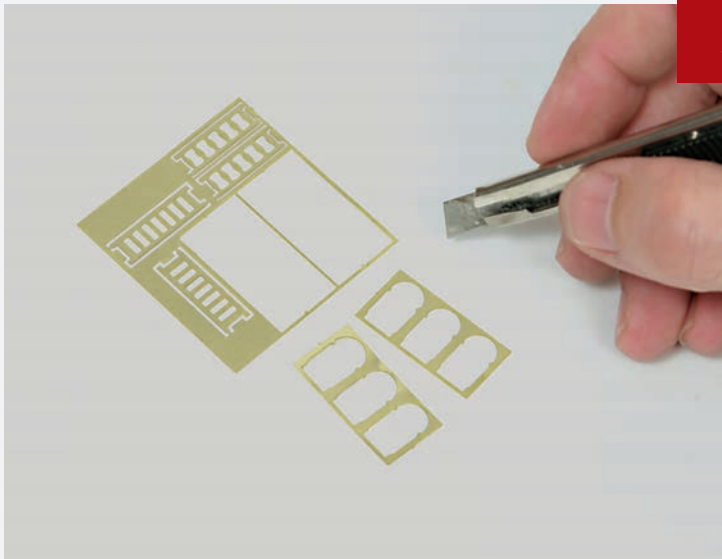


Your parts

Beak ornaments
Lintels
Parts sheet

Tools and equipment

Drill/bits	Knife
Tweezers	Wood stain
Superglue	Paintbrushes
Ruler	Pliers



a

Cut the two latrine parts from the parts sheet.

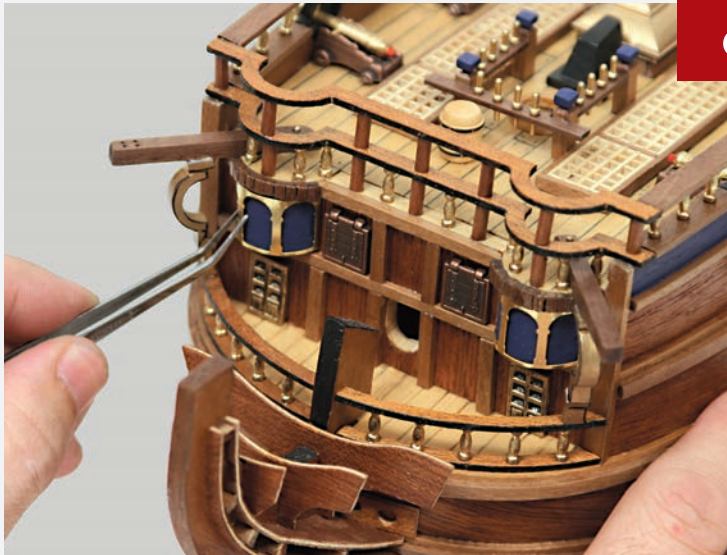


b

Use a cylinder, such as the handle of a drill, to shape the latrine parts.

SAN FELIPE: Step by Step

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c

Then glue the latrine parts to the latrines, as shown.



d

Glue a lintel above the door on the starboard side of the hull.



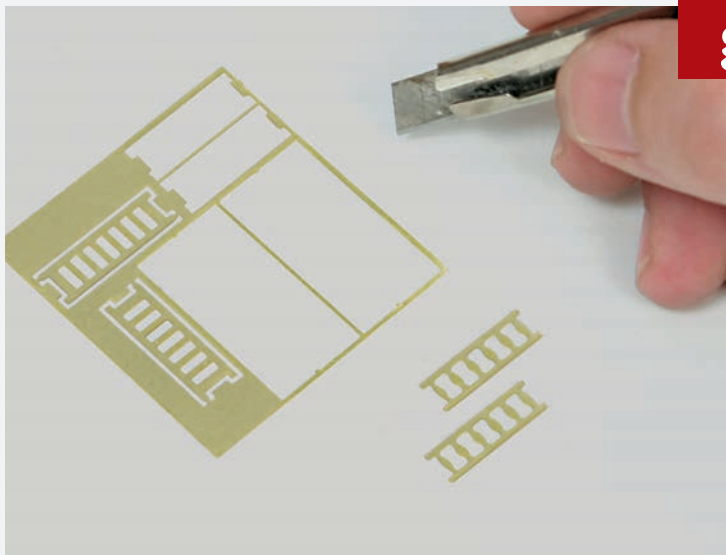
e

Cut two lengths of leftover 2 x 2mm wooden strip to fit below the lintel and glue them into place.



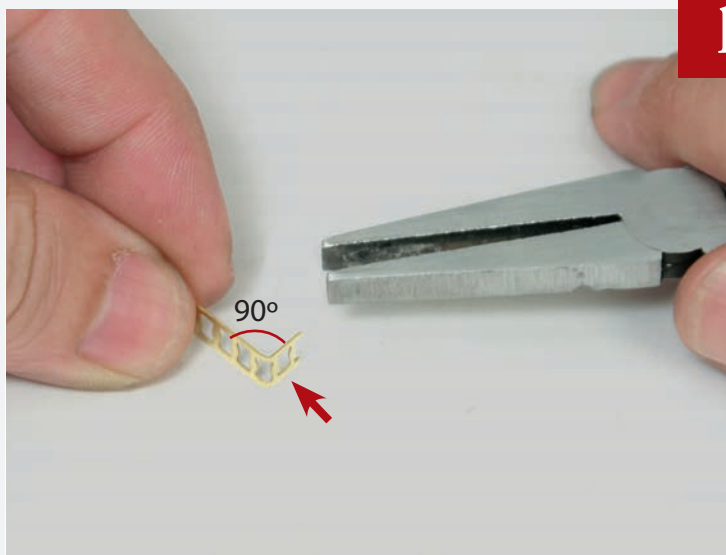
f

Cut a 15mm length of left-over 2 x 4mm wooden strip and glue it into place as shown, resting on the wooden strip in front of the entry port.



g

Remove the two railings from the parts sheet, as shown in the photo.



h

Just after the second upright from one end, bend the railing to an angle of 90 degrees.

SAN FELIPE: Step by Step

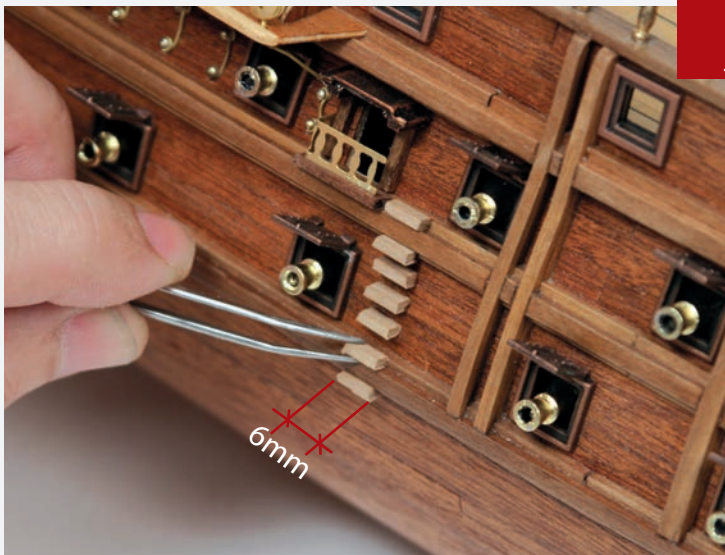
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i

Glue the railing in place in front of the entry port, resting on the 15mm wooden strip from Step f, with the open end facing towards the bow.

Repeat Steps d-i for the starboard side.



j

Cut seven 6mm lengths of 2 x 3mm wooden strip and glue them down the hull as shown, to the right-hand side of the entry port. When the glue has dried, stain these lengths of strip to match the hull.



k

The photo shows how the assembly should look at this stage. Keep any left-over material, as it will be used later.