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- **36** Left lateral reinforcements
- **37** Chassis front
- **38** Main chassis
- **39** Rear chassis frame
- **40** Central rear chassis frame
### Stage 36: Left lateral reinforcements

#### YOUR PARTS

<table>
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<th>Part</th>
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<tr>
<td>36-A</td>
<td>Left lateral reinforcements</td>
<td>5 pieces</td>
</tr>
<tr>
<td>36-B</td>
<td>Left lateral reinforcement</td>
<td>1 piece</td>
</tr>
<tr>
<td>36-C</td>
<td>FP02 screw 1.8 x 4mm</td>
<td></td>
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![Diagram of parts](image_url)
**STEP 36-1**
Place the left lateral reinforcement (36B) in the position shown on the underside of the floor. Engage the pin with the corresponding hole in the floor and secure with an FP02 screw.

**STEP 36-2**
Repeat this process to fix the left lateral reinforcements (36A) to the floor with FP02 screws.

**STEP 36-3**
Pass cable 06 (35A) through the gap between the fourth and fifth reinforcements and lead it through to the front.
STEP 36-4
Pass cable 07 (35B) under the reinforcements on the right side to the front.

STAGE COMPLETE
Stage 37: Chassis front

YOUR PARTS

37-A Chassis front
**STEP 37-1**

Keep the chassis front (37A) supplied with this stage to one side for future use.
Stage 38: Main chassis

YOUR PARTS

- 38-A Main chassis
- 38-B Screw FD01 2.3 x 4mm
**STEP 38-1**
Collect the chassis front (37A) supplied with the previous stage to the main chassis (38A). Line up the four holes with the four corresponding posts.

**STEP 38-2**
Press the four holes onto the posts, as shown.

**STEP 38-3**
Use three FD01 screws to fix the two parts of the chassis together (circled). Leave the protruding posts free.
Stage 39: Rear chassis frame

YOUR PARTS

39-A Rear chassis frame
39-B Screw FD01 2.3 x 4mm
**STEP 39-1**
Retrieve the chassis assembly from the previous stage.

**STEP 39-2**
Align the holes of the rear chassis frame (39A) with the corresponding holes in the rear section of the chassis.

**STEP 39-3**
Engage the holes of the chassis frame with those of the chassis.
**STEP 39-4**

Secure the frame with two FD01 screws, as indicated.

**STAGE COMPLETE**
Stage 40: Central rear chassis frame

YOUR PARTS

40-A Central rear chassis frame
40-B Screw FD01 2.3 x 4mm
**STEP 40-1**
Prepare the chassis assembly from the previous stage.

**STEP 40-2**
Align the cutouts at the back of the central rear chassis frame (40A) with the tabs at the front of the rear chassis frame, as shown.

**STEP 40-3**
Once the back is aligned, lower the holes at the front onto the posts on the chassis (circled).
**STEP 40-4**
Secure the central rear chassis frame with five FD01 screws.

**STAGE COMPLETE**